Amendment and Reply Application Serial No. <u>09/490,259</u> Attorney's Docket No. <u>002004-219</u> Page 2

- 79. (New) The method according to Claim 66, wherein the rotating members are stationary, except when they are periodically activated.
- 80. (New) The method according to Claim 79, wherein the rotating members are rotated one revolution at a predetermined interval to produce the alternating score or crease.